



# SAMOSAFER EXPERIMENTAL FACILITIES: DYNASTY-eDYNASTY

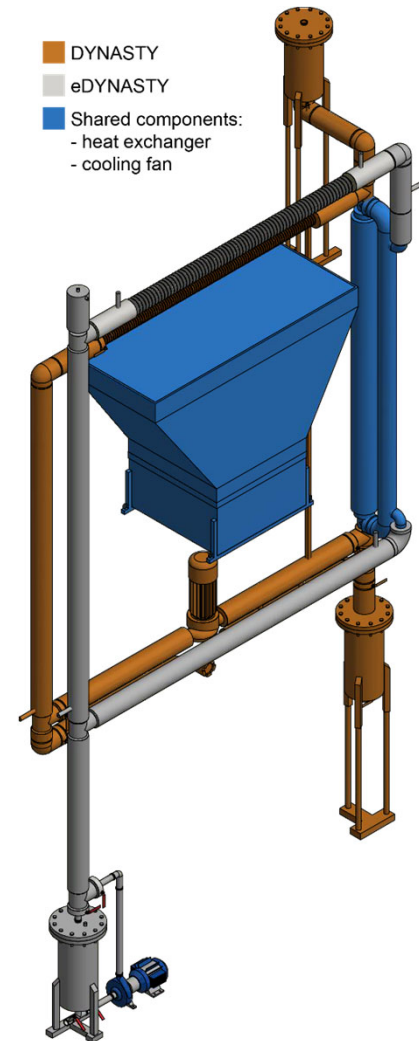
POLITECNICO DI MILANO

Introini C., Benzoni G., Lorenzi S., Cammi, A.

[carolina.Introini@polimi.it](mailto:carolina.Introini@polimi.it), [gabriele.benzoni@polimi.it](mailto:gabriele.benzoni@polimi.it),  
[stefano.Lorenzi@polimi.it](mailto:stefano.Lorenzi@polimi.it), [antonio.cammi@polimi.it](mailto:antonio.cammi@polimi.it)

# PURPOSE

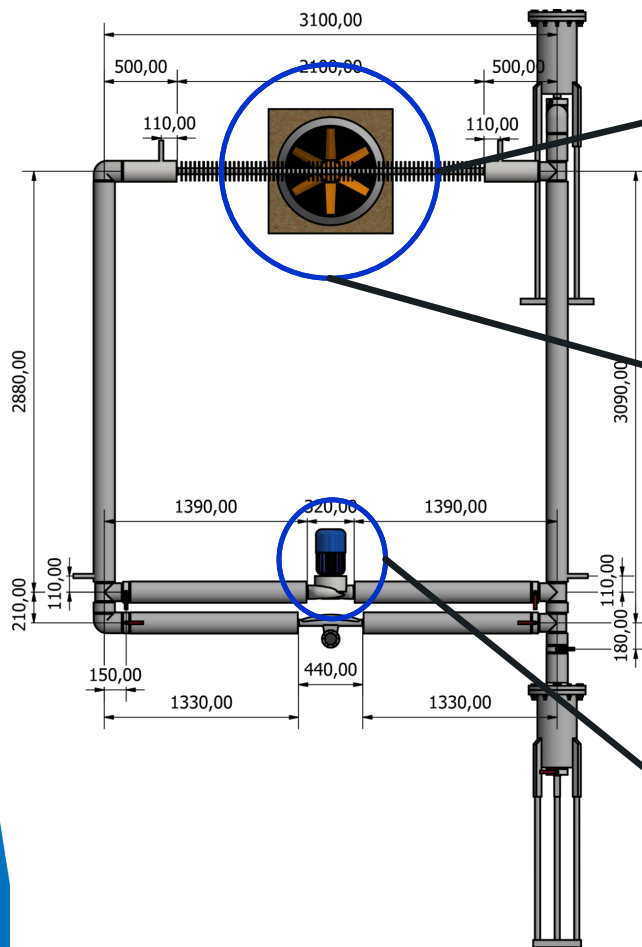
- ▶ Study the phenomenon of natural circulation under different heating configurations:
  - ▶ Fully distributed (DH)
  - ▶ Vertical heating source (VHHC)
  - ▶ Horizontal heating source (HHHC)
  - ▶ Single and coupled loop configuration
- ▶ Study the effect of a secondary loop on the NC stability and thermal behaviour of the primary (heated) one:
  - ▶ Start-up natural circulation
  - ▶ Passive heat removal during cool-down
  - ▶ Transition from forced to natural circulation



# DESIGN PARAMETERS

	DYNASTY CHARACTERISTICS	eDYNASTY CHARACTERISTICS
<b>Size</b>	Height: 3.09 m Width: 3.10 m Piping: $\varnothing$ 42.16 mm Thickness 2 mm	Height: 3.23 m Width: 3.10 m Piping: $\varnothing$ 42.16 mm Thickness 2 mm
<b>Working fluids</b>	Water TYFOCOR LS (propylene glycol)	Water TYFOCOR LS (propylene glycol)
<b>Material</b>	AISI 304/316 L	AISI 304
<b>Heating system</b>	Fibreglass knitted and braided electrical strips (up to 5.5 kW)	Double pipe heat exchanger
<b>Heat exchanger</b>	Finned tube coupled with a cooling fan / Double pipe heat exchanger	Finned tube coupled with cooling fan
<b>Operative Temperature range</b>	20 / 95° C (water) 20 / 120° C (glycol)	20 / 95° C (water) 20 / 120° C (glycol)
<b>Pressure</b>	1 atm (filling tank top)	1 atm (filling tank top)

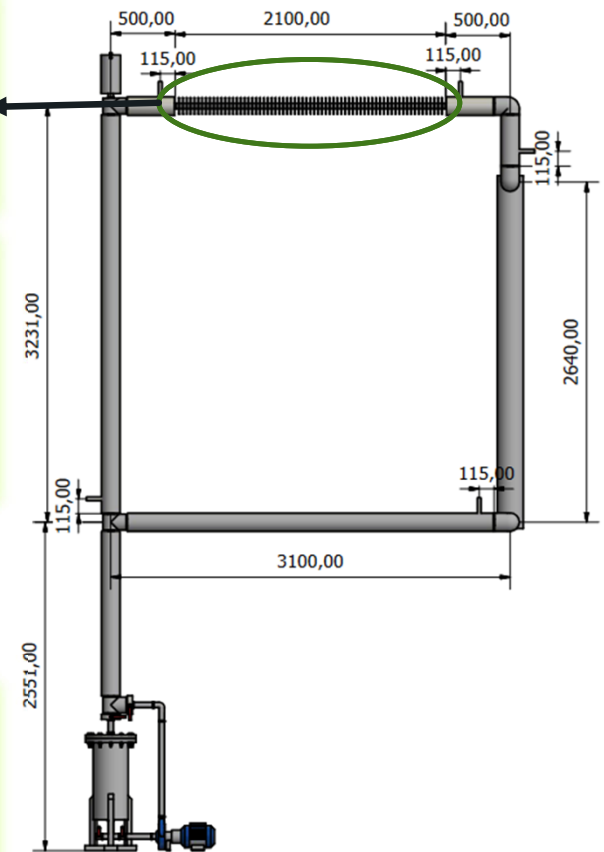
# THE FACILITIES



**COOLER PIPE**  
Finned 2500 mm pipe  
Fin step 17 mm, height 15 mm

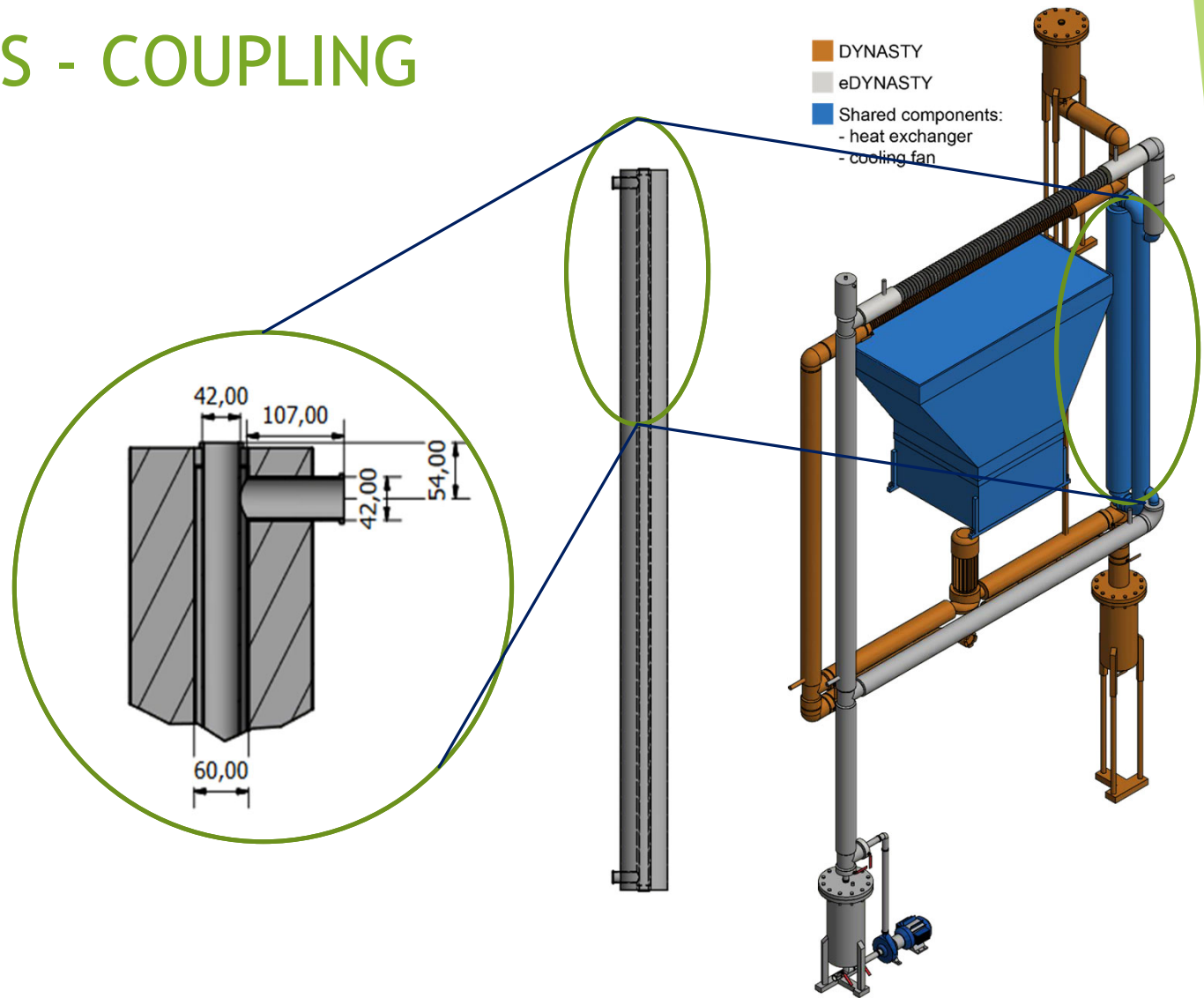
**COOLING FAN**  
Max air flow rate 14500 m<sup>3</sup>h<sup>-1</sup>  
Coupled configuration: cooling fan switched on secondary loop

**PRIMARY PUMP**  
Pump head 5 m  
Pump max velocity 1450 RPM



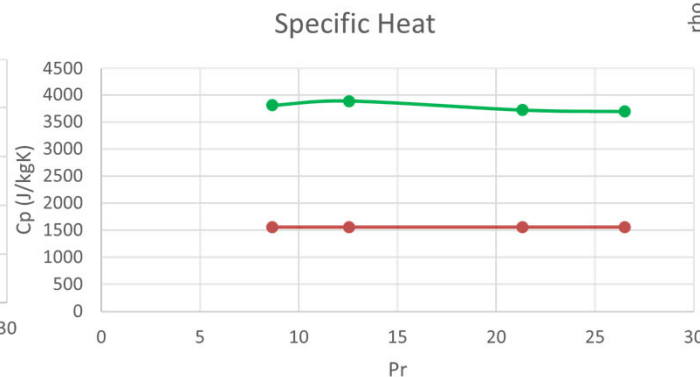
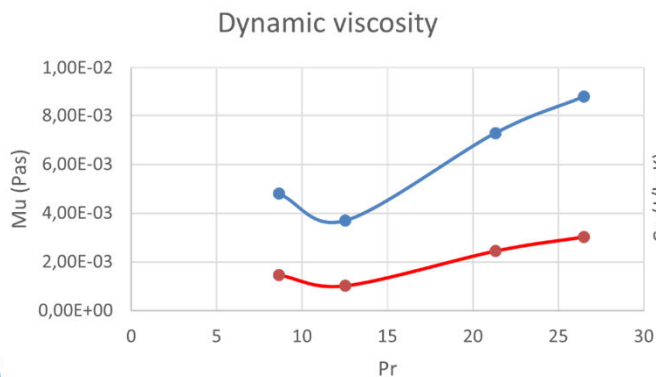
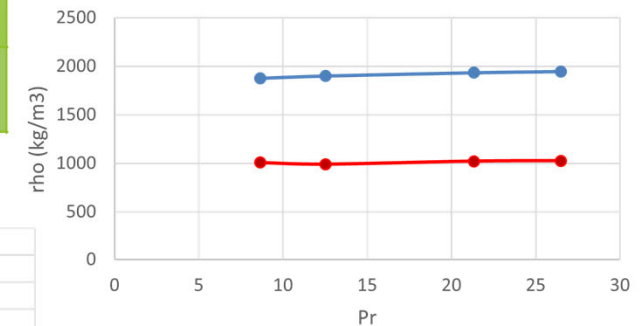
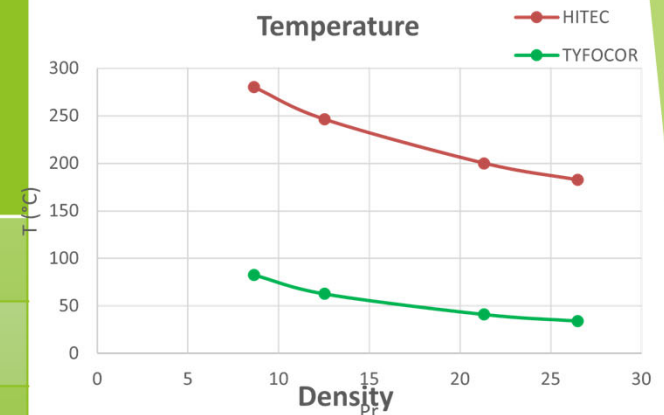
# THE FACILITIES - COUPLING

- ▶ Coupling HX
  - ▶ Double pipe HX
  - ▶ DYNASTY is the internal pipe (internal diameter 38 mm)
  - ▶ eDYNASTY is the annulus pipe (outer diameter 60 mm)

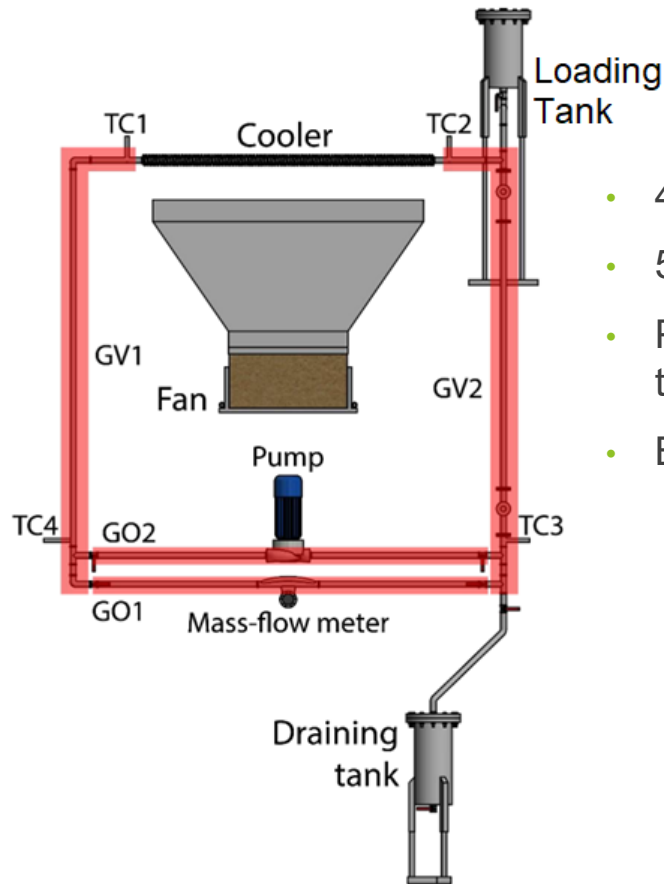


# TYFOCOR MAIN CHARACTERS

Temperature (°C)	Density (kg m <sup>-3</sup> )	Viscosity (Pa s)	Specific heat (J kg <sup>-1</sup> K <sup>-1</sup> )	Thermal conductivity (W m <sup>-1</sup> K <sup>-1</sup> )
20	1034	0,0048	3600	0,413
50	1015	0,0018	3720	0,434
90	986	0,0009	3880	0,462
120	959	0,0005	3990	0,483

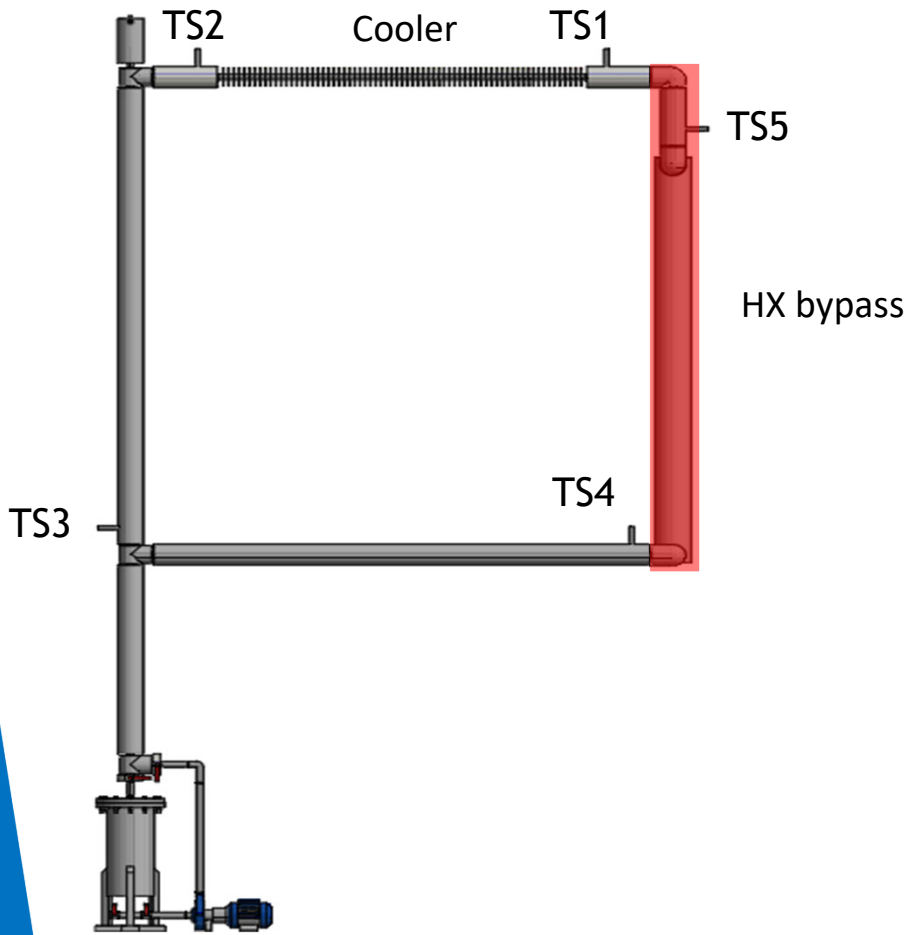


# HEATING AND INSTRUMENTATION - DYNASTY



- 4 ELSI J-type thermocouples for the fluid temperature (TC1 to TC4)
- 5 ELSI J-type thermocouples for the wall temperature
- PROMASS F80 DN25 Coriolis mass flow rate meter (with temperature measurement)
- BRISKHEAT heating strips (single strip power 684.5 W)
  - Three strips in the vertical legs
  - Two strips in the horizontal legs
  - In coupled configuration, GV2 is bypassed

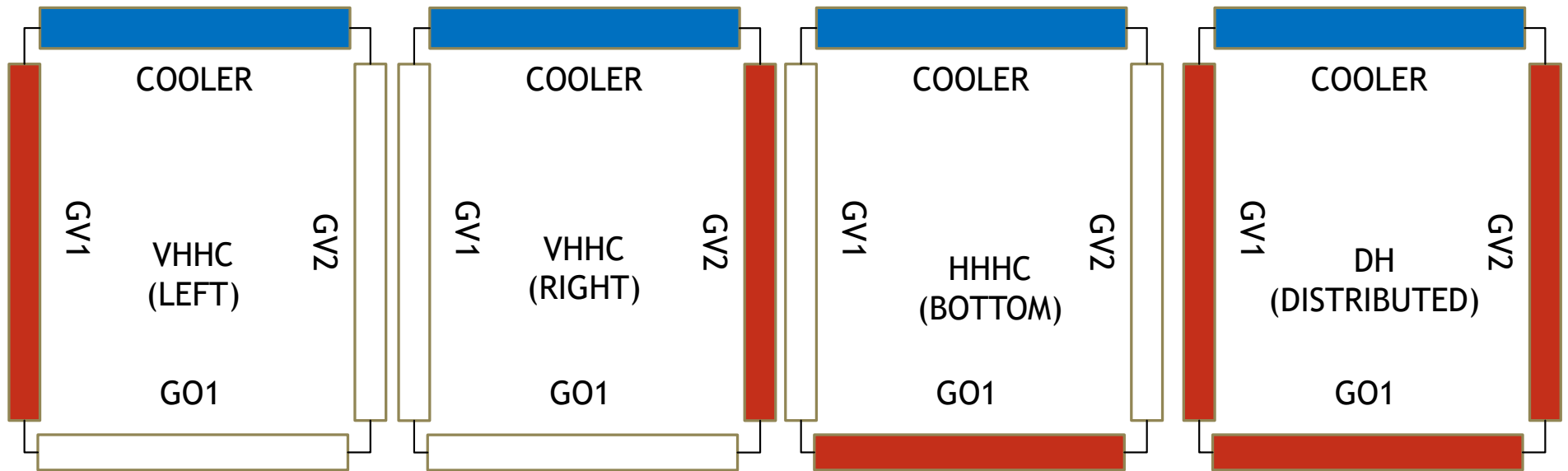
# HEATING AND INSTRUMENTATION - eDYNASTY



- 5 ELSI J-type thermocouples
- Bottom pump for load and unload
- Upper expansion vane to control the pressure
- Heating configuration
  - VHHC (DYNASTY as heat source)

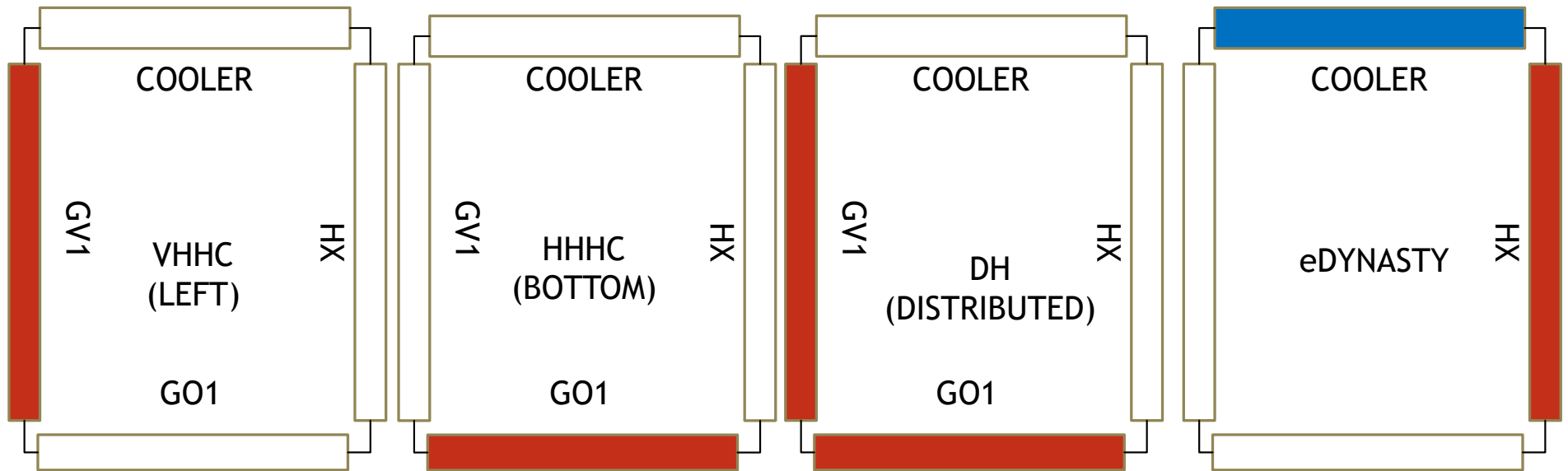


# HEATING CONFIGURATIONS - SINGLE



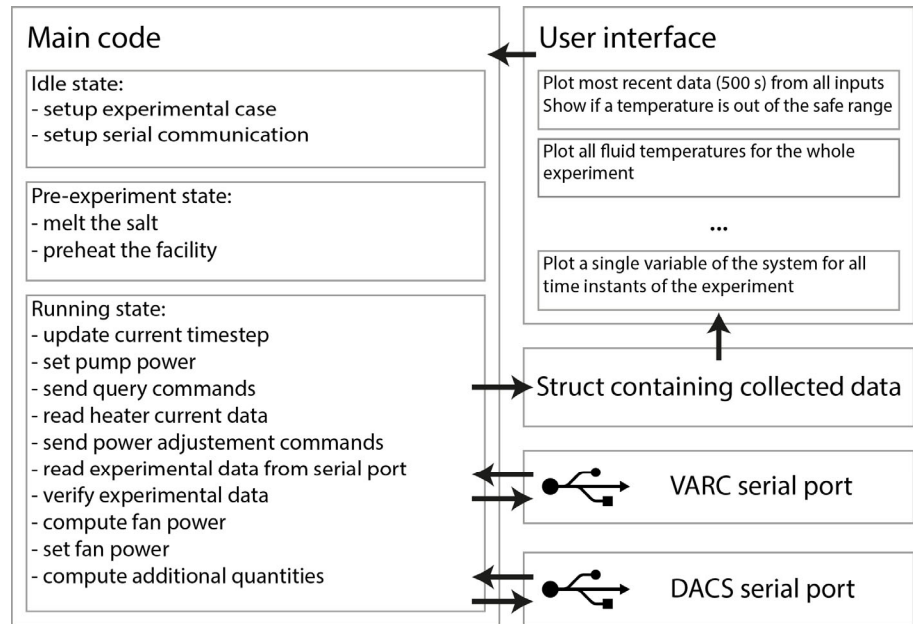
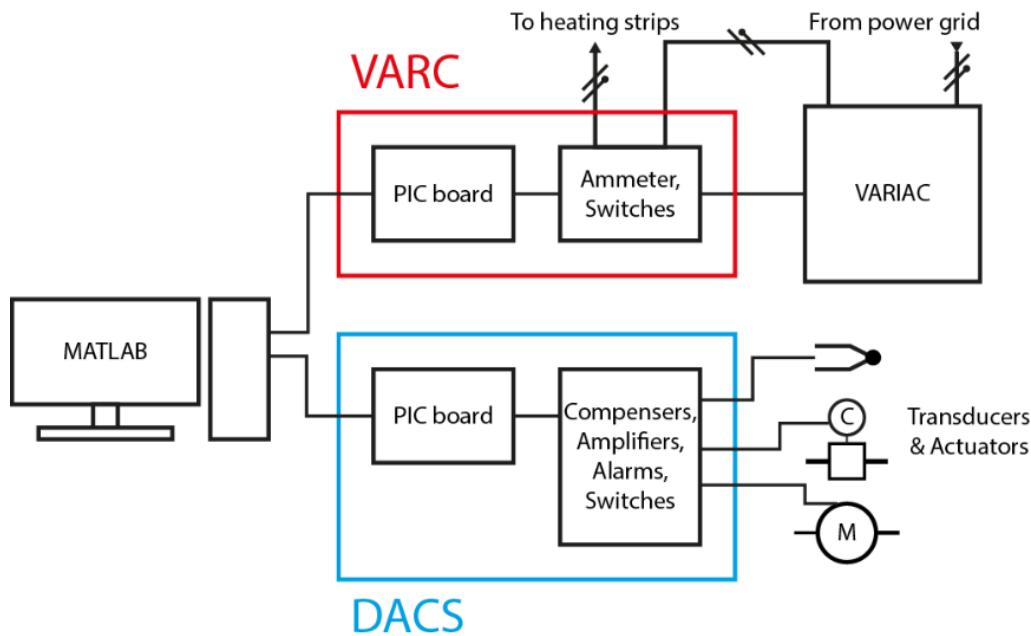
	GO1	GV1	GV2	DH	FAN
P (W)	1369	2068	2071	5508	DYNASTY

# HEATING CONFIGURATIONS - COUPLED



	GO1	GV1	GV2	DH	FAN
P (W)	1369	2068	0	3437	eDYNASTY

# DYNASTY CONTROLLER



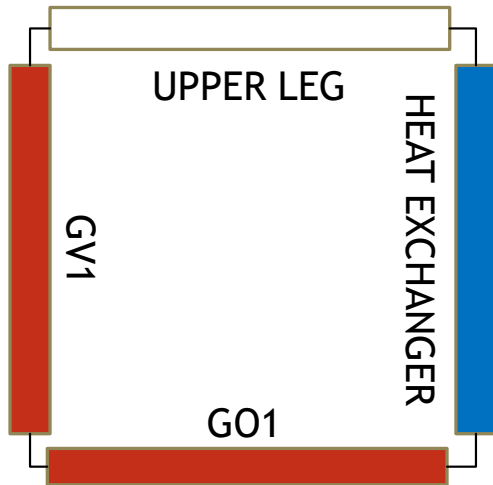
VARC (heater control) and DACS (data acquisition) boards are custom designed and built  
The PIC boards are a standard PIC18F8723 controller.

A custom-made MATLAB interface is used for monitoring and saving the data

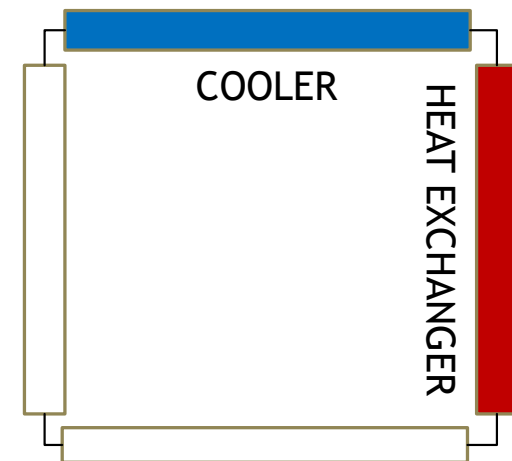
SAM  SAFER

EXPERIMENTAL RESULTS

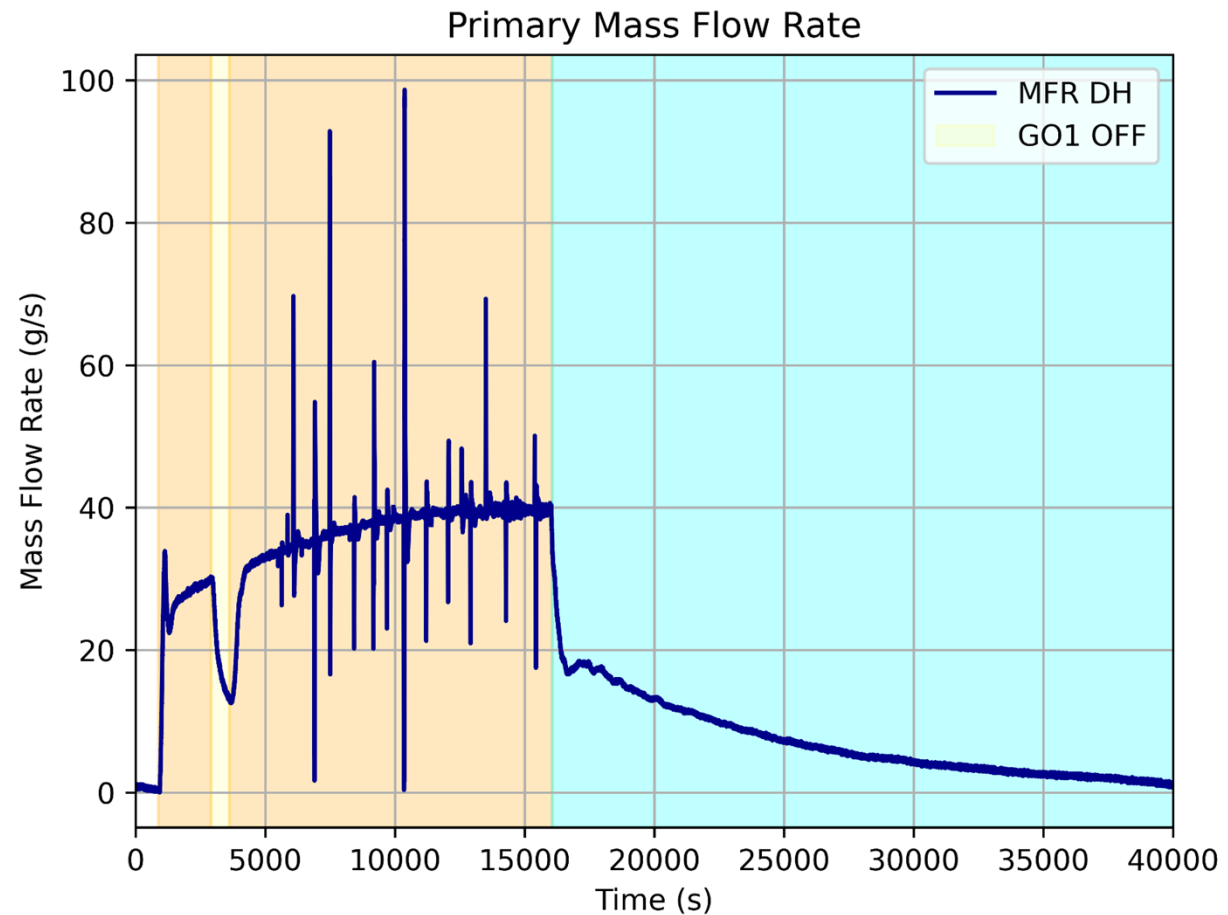
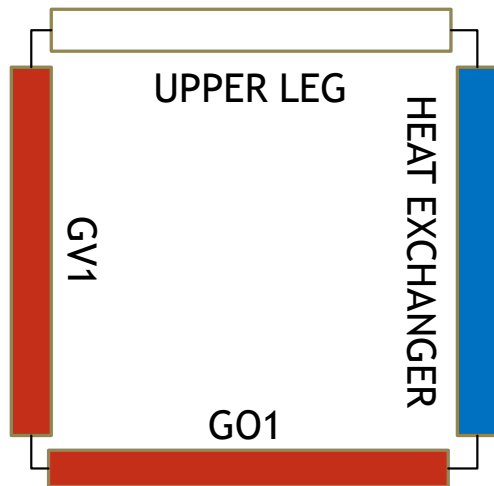
# COUPLED LOOP - DH CONFIGURATION



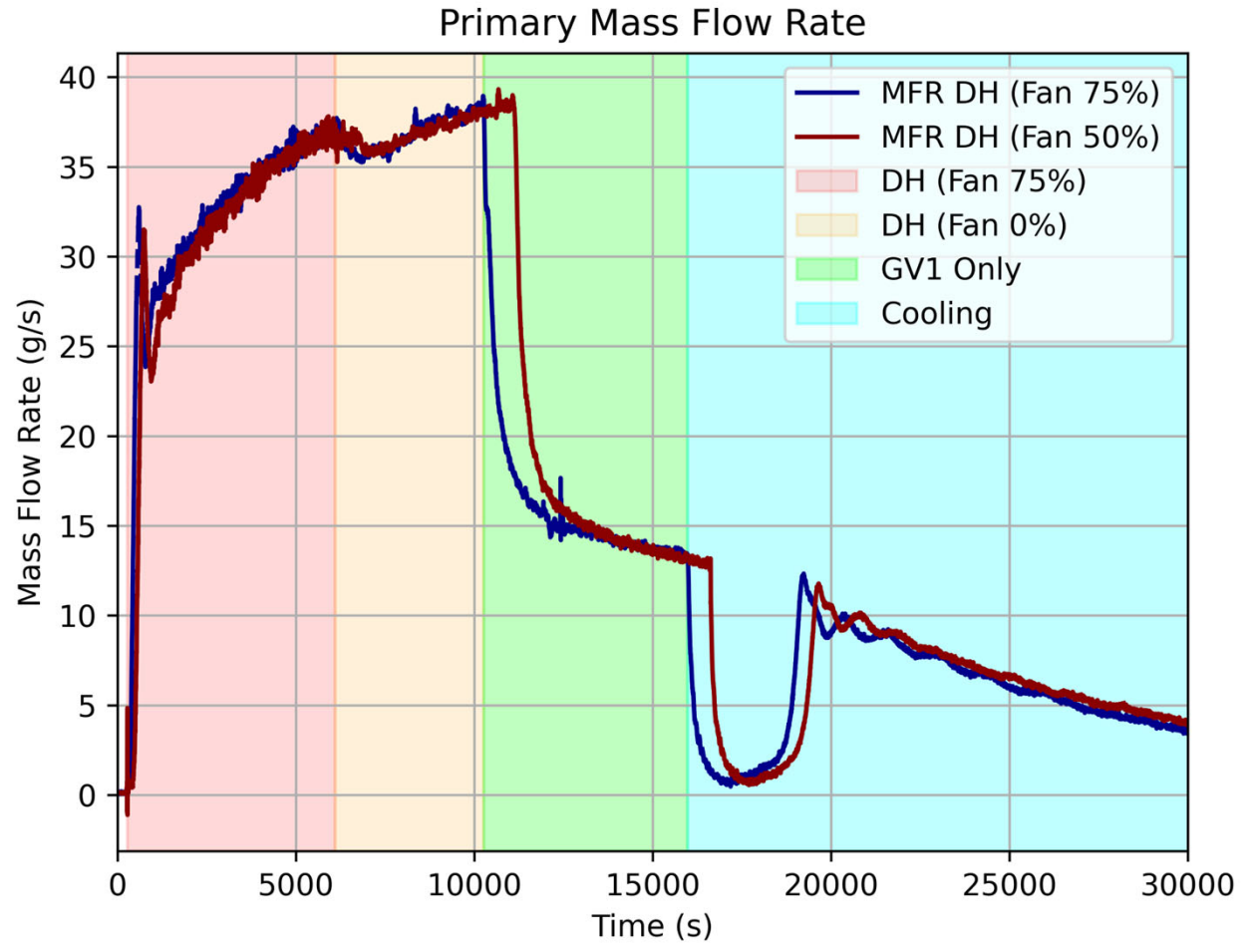
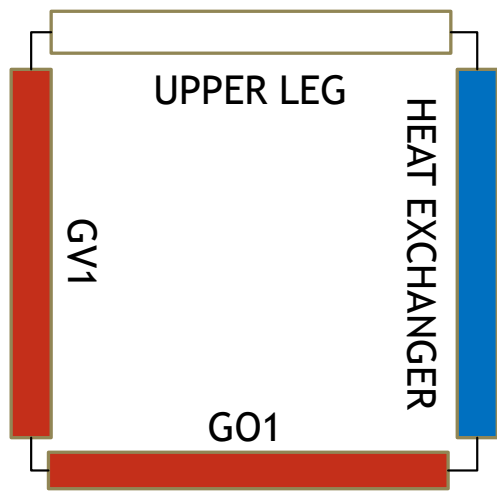
- ▶ DH heating configuration (GV1 + GO1)
- ▶ eDYNASTY cooler
- ▶ Input power: 2360 W
- ▶ Working fluid: WATER / WATER
- ▶ Insulation: Yes



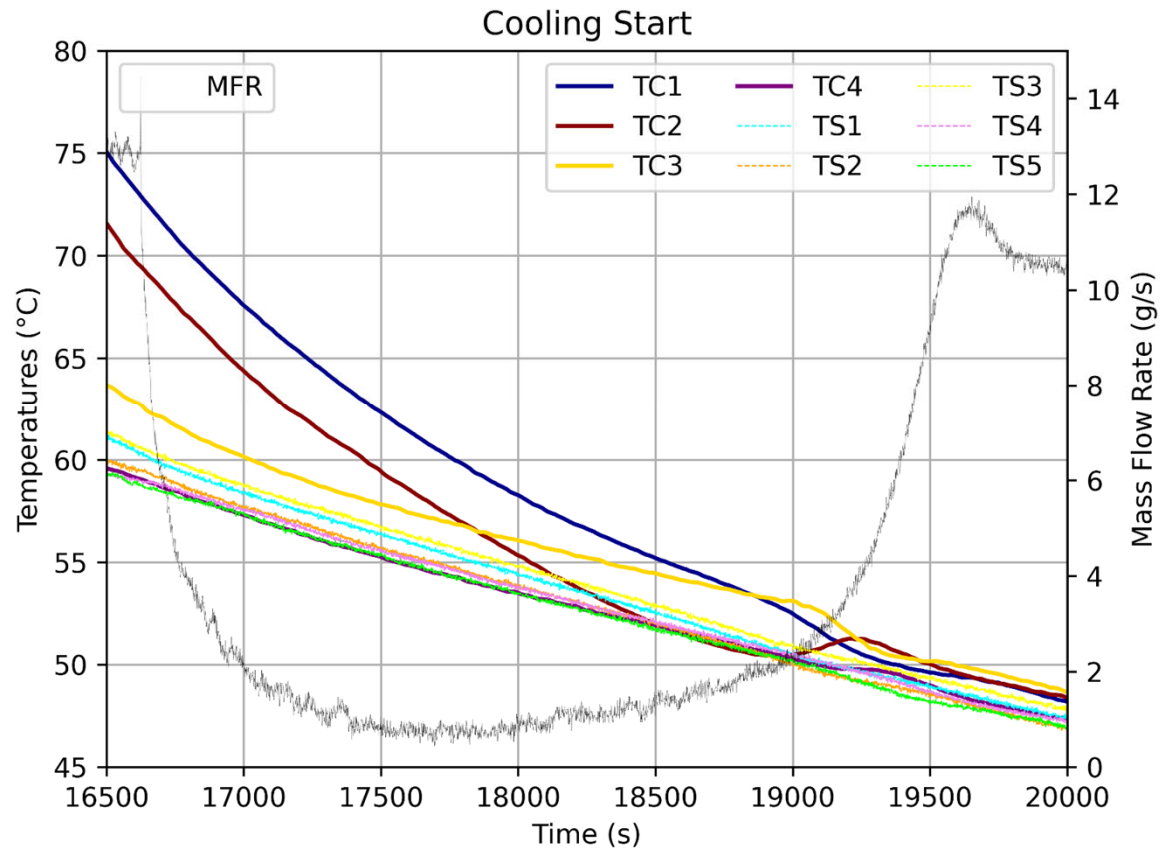
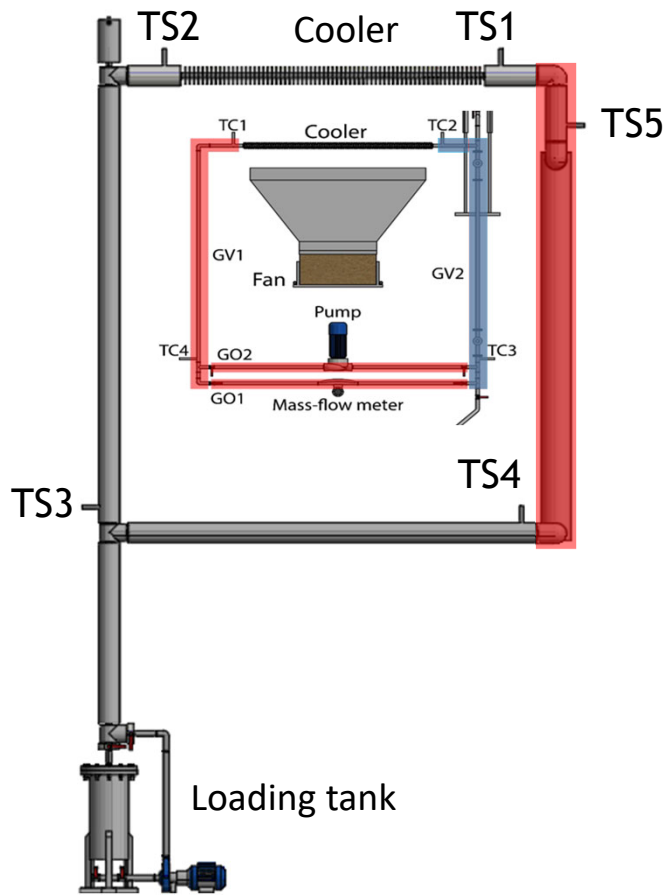
# COUPLED LOOP - DH CONFIGURATION (FAN 0%)



# COUPLED LOOP - DH CONFIGURATION (FAN ON)

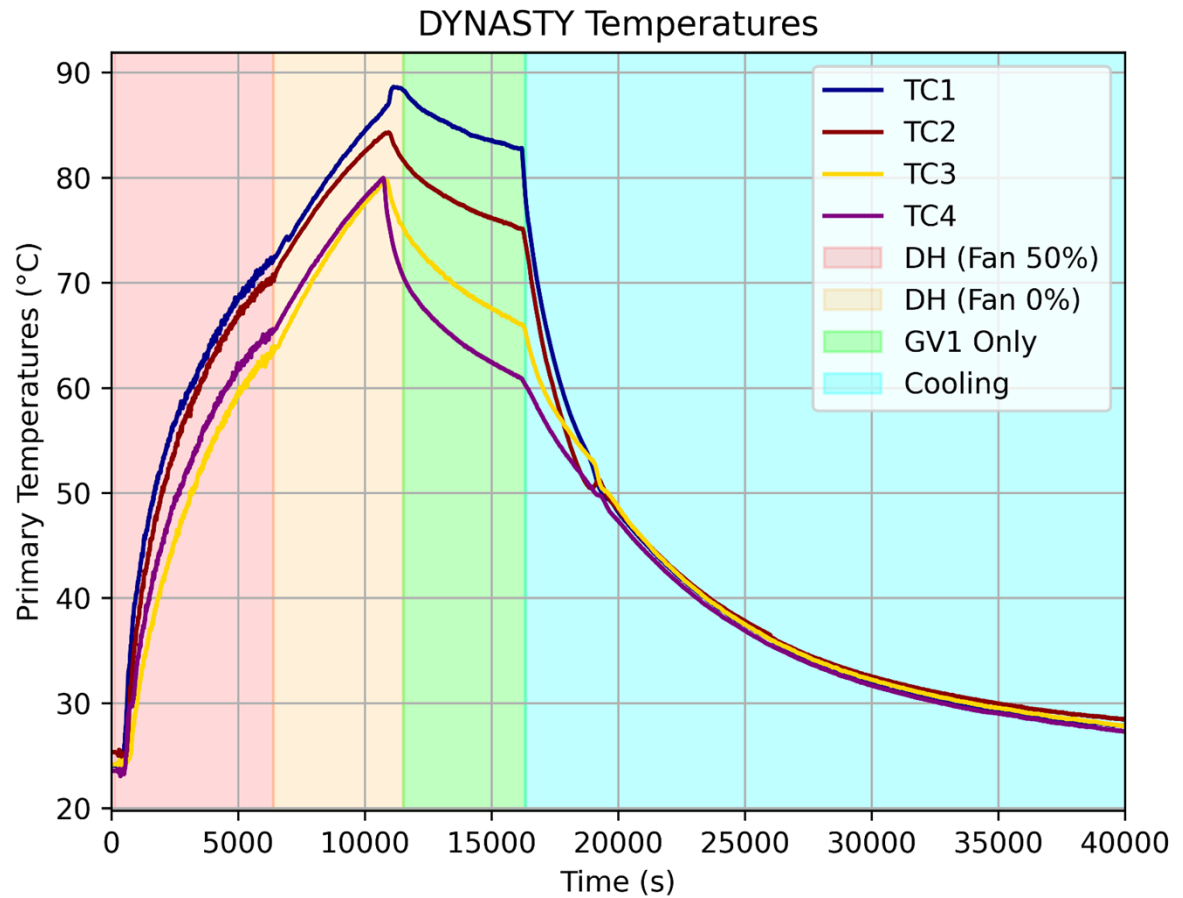
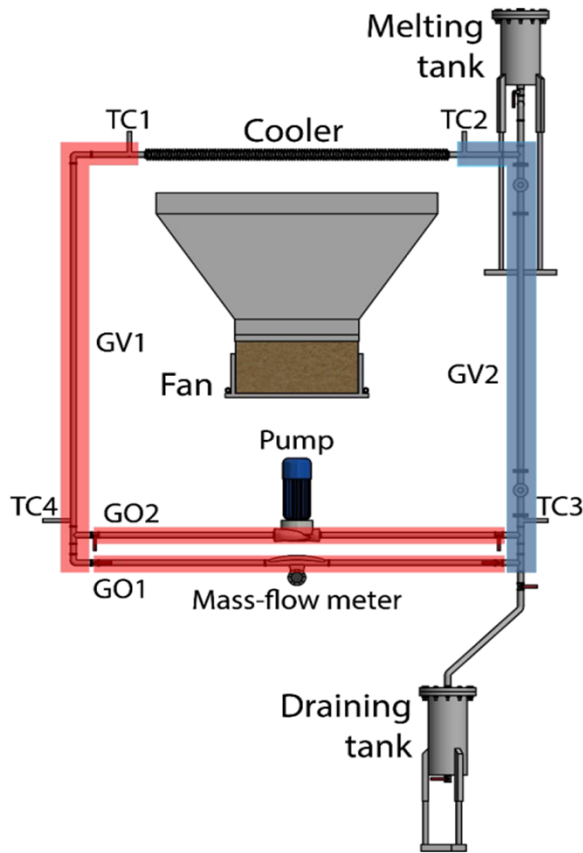


# COUPLED LOOP - DH CONFIGURATION (FAN 50%)

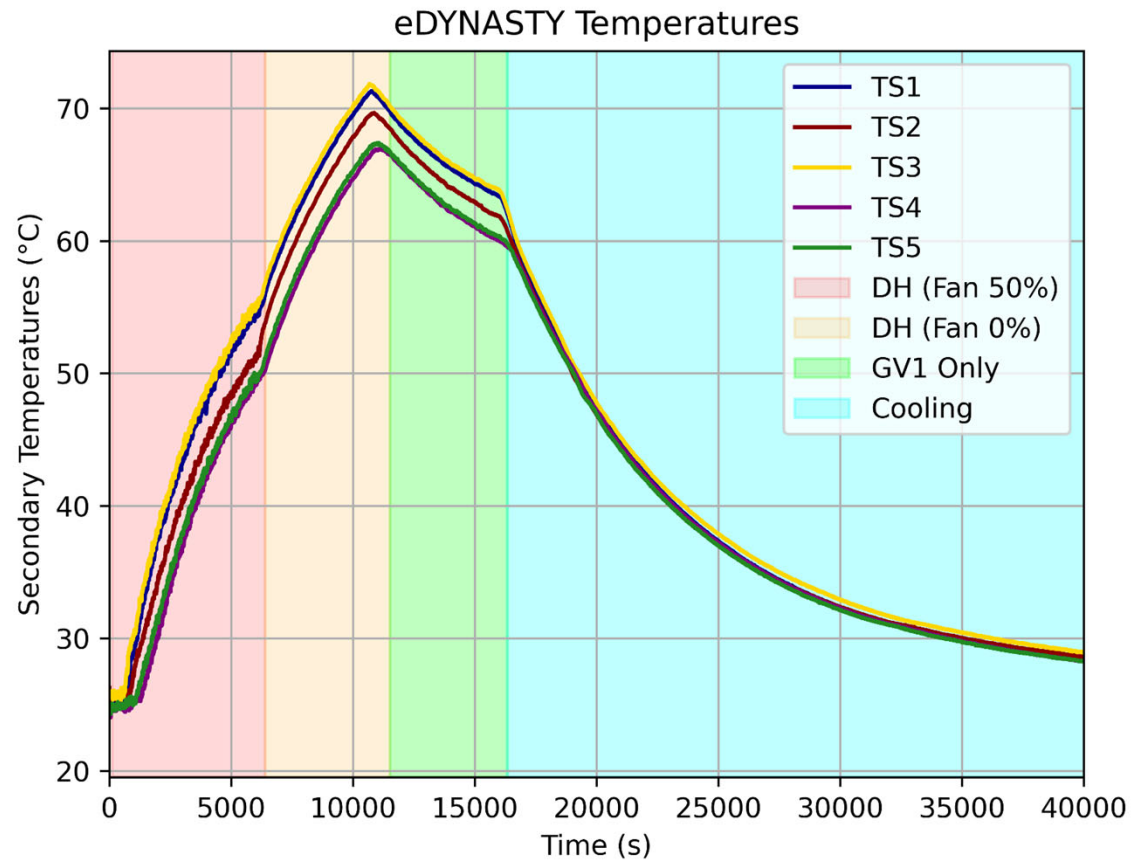
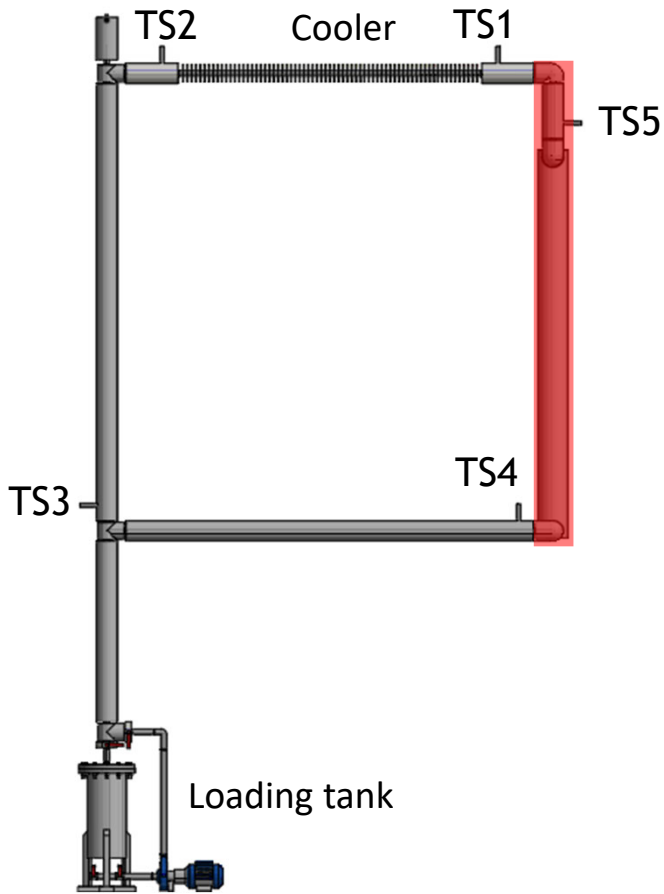




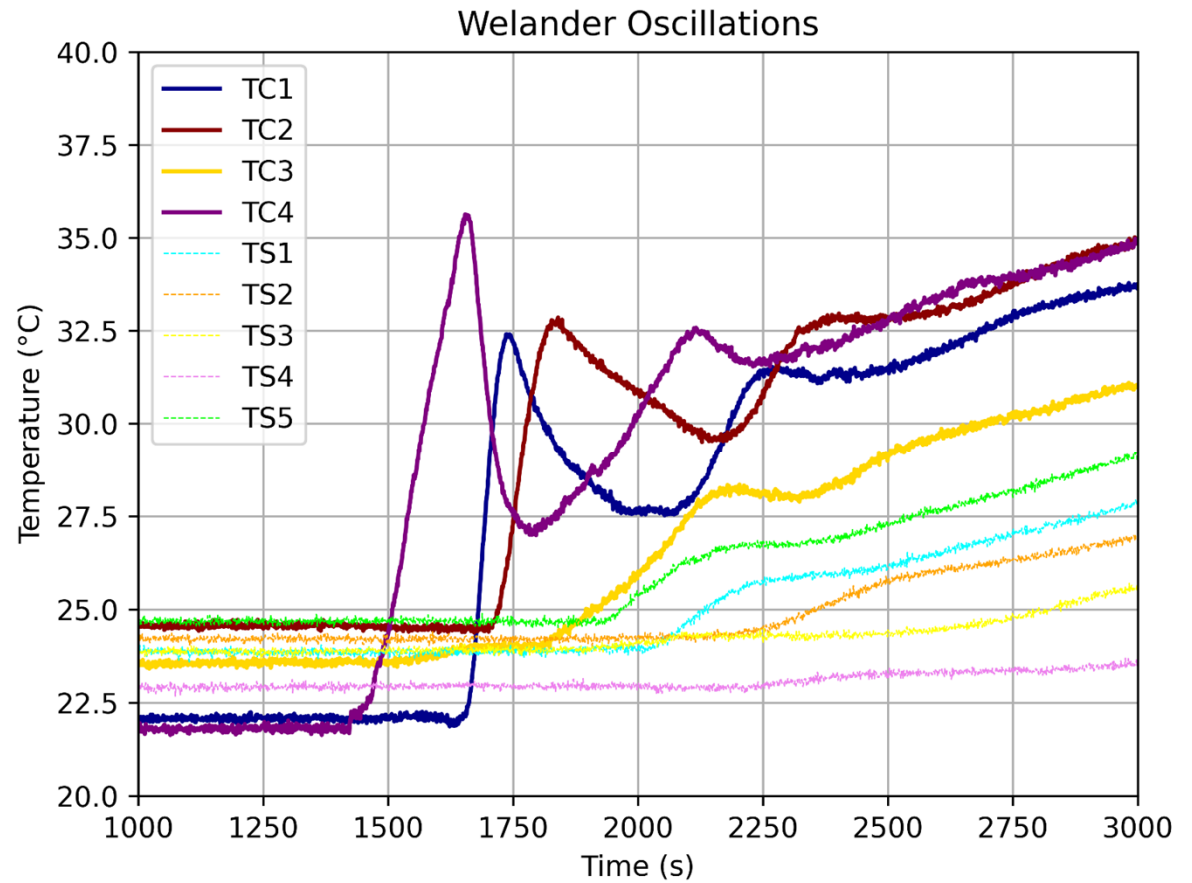
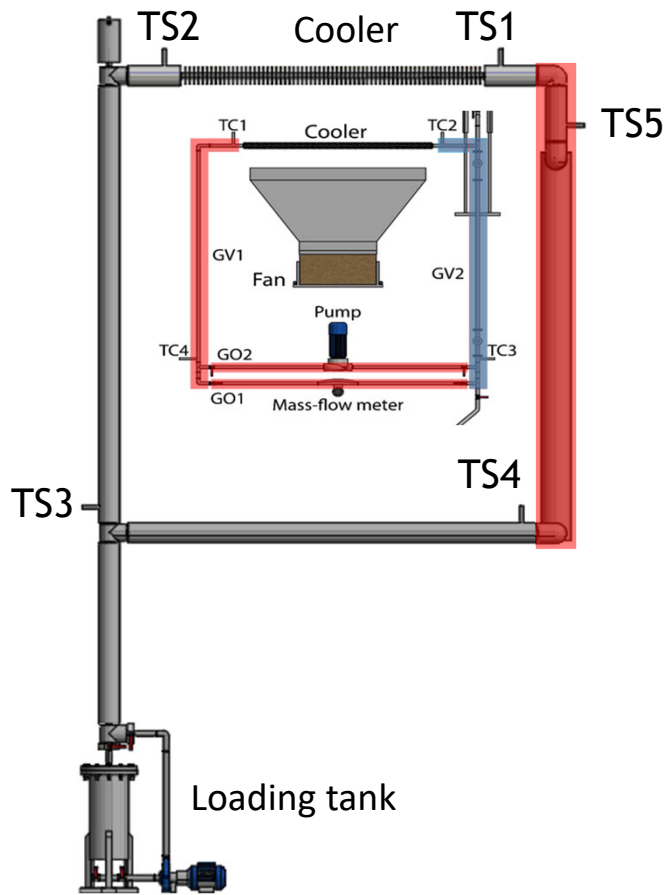
# COUPLED LOOP - DH CONFIGURATION (FAN 50%)



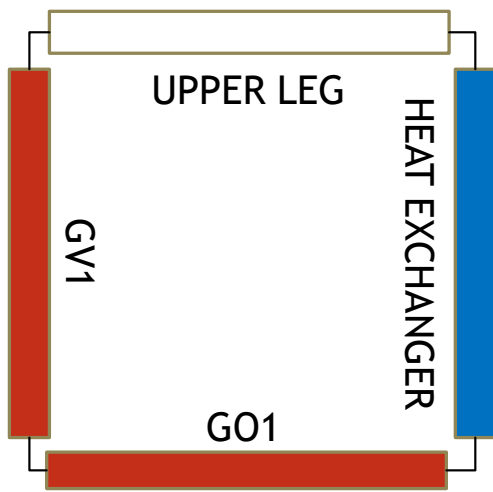
# COUPLED LOOP - DH CONFIGURATION (FAN 50%)



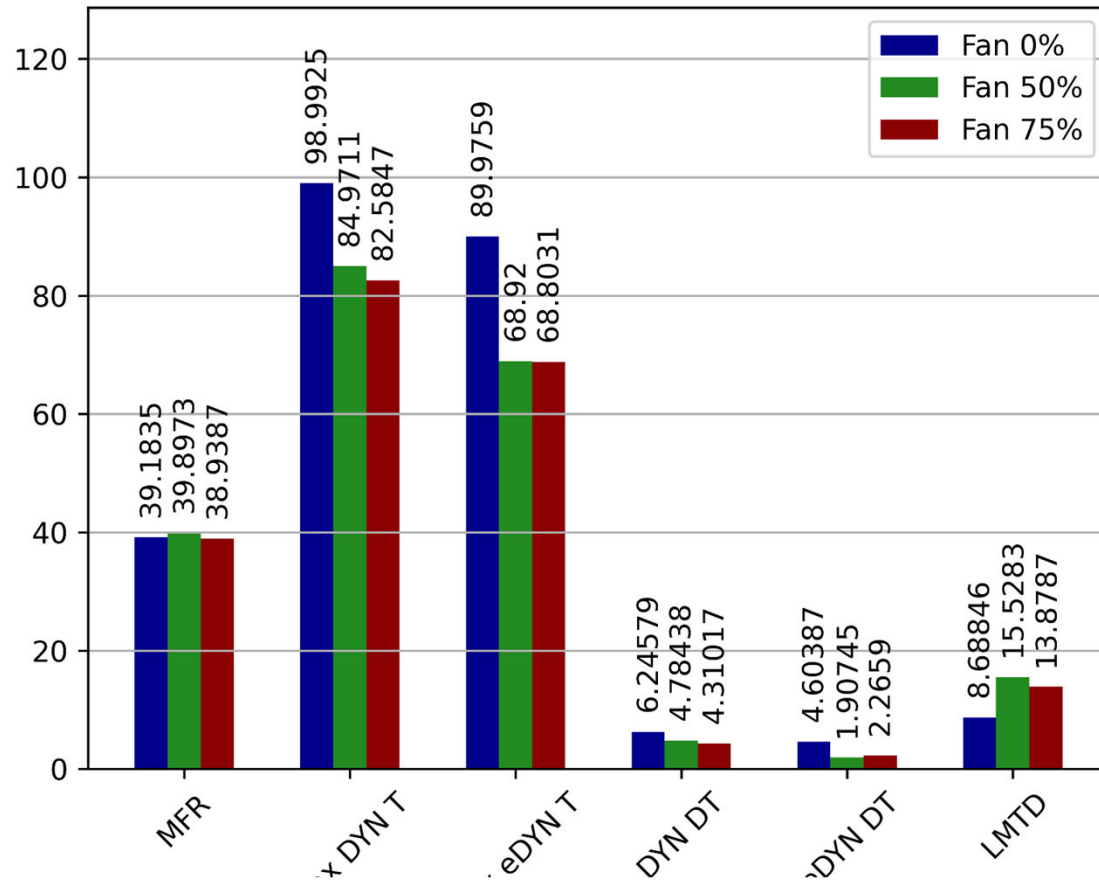
# COUPLED LOOP - DH CONFIGURATION



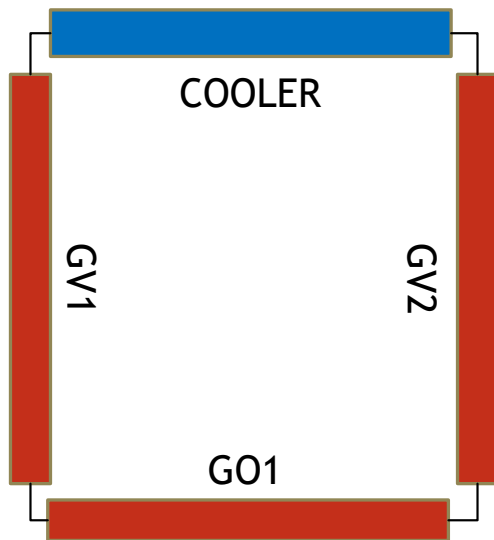
# COUPLED LOOP - DH CONFIGURATION



DH Fan Comparison

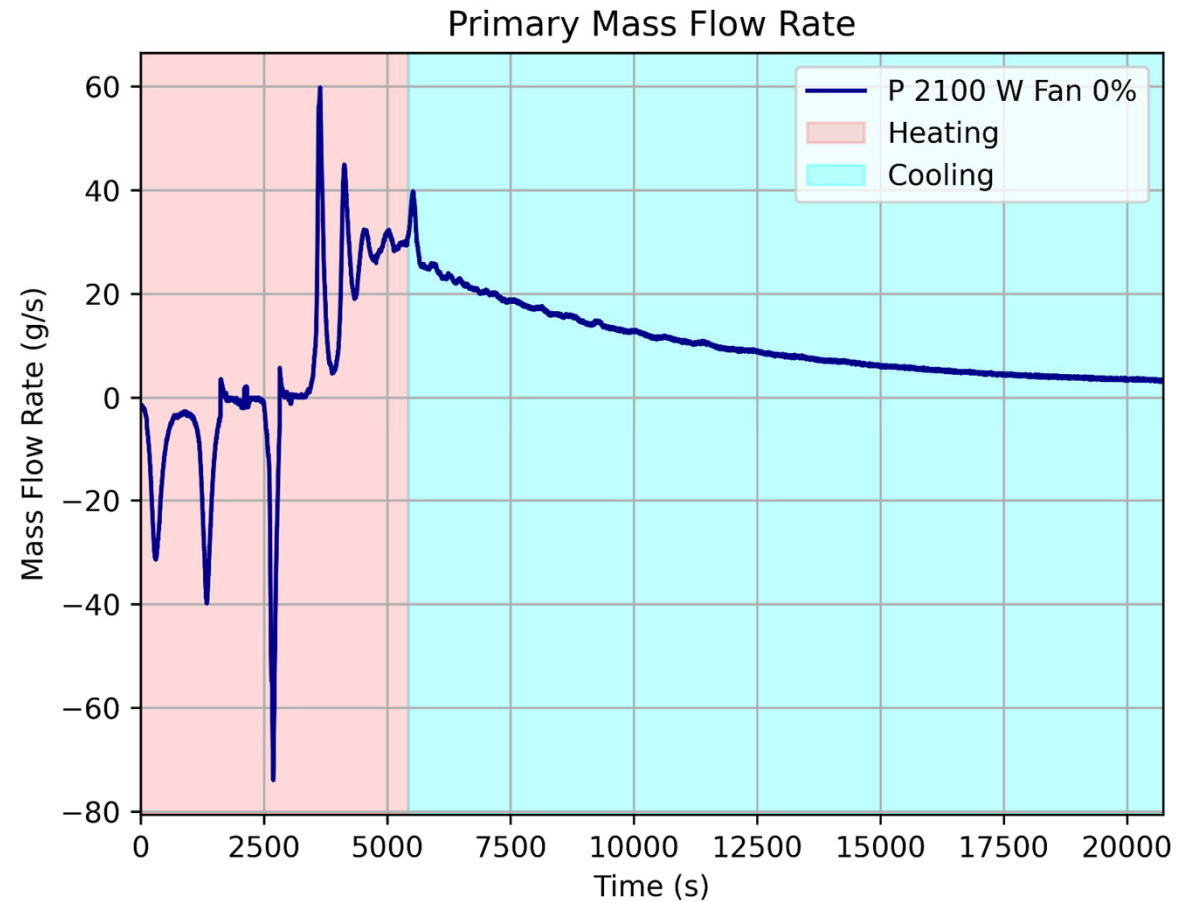
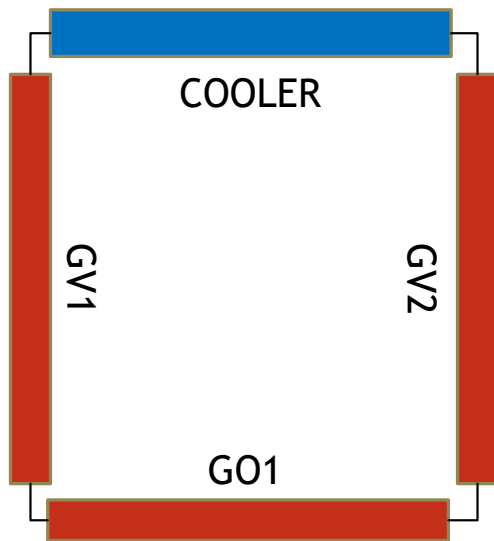


# SINGLE LOOP - TRANSIENT INSTABILITY

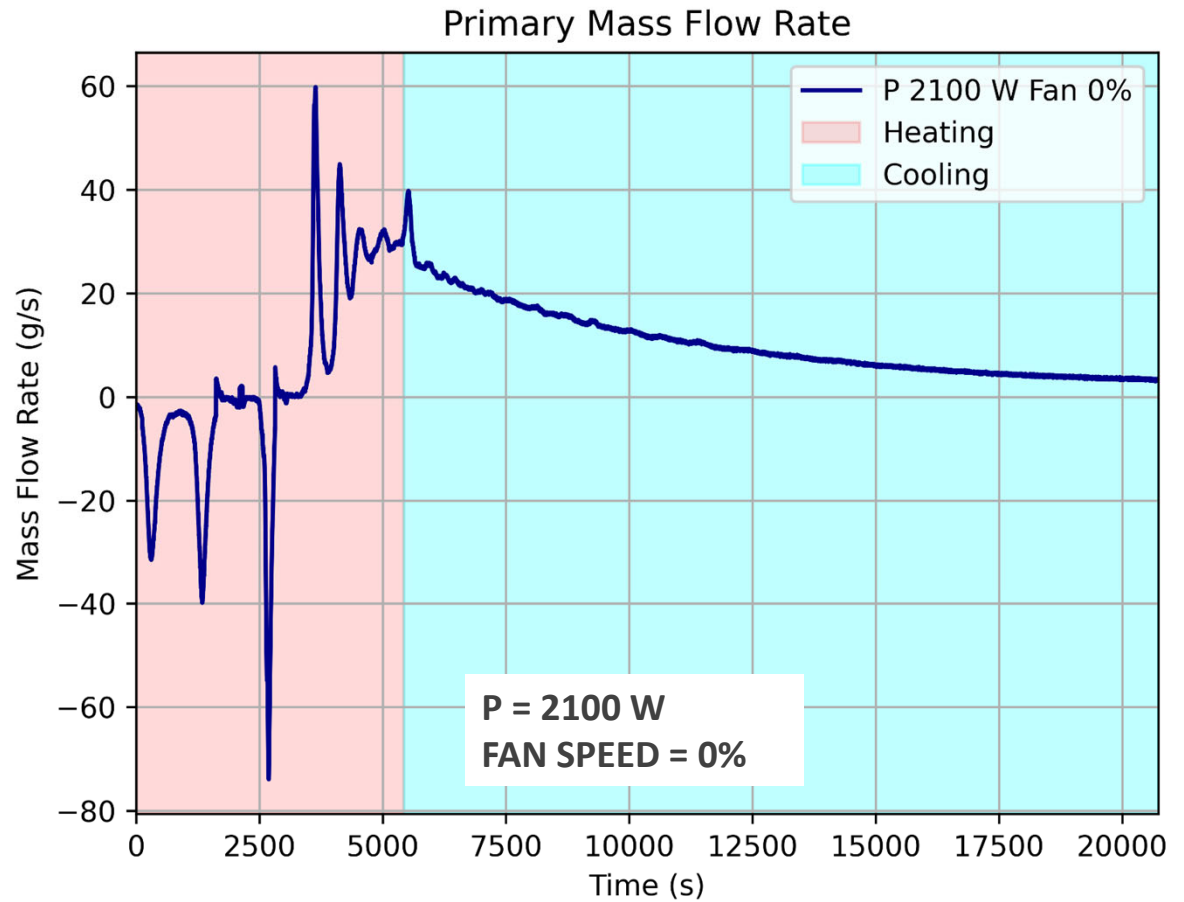
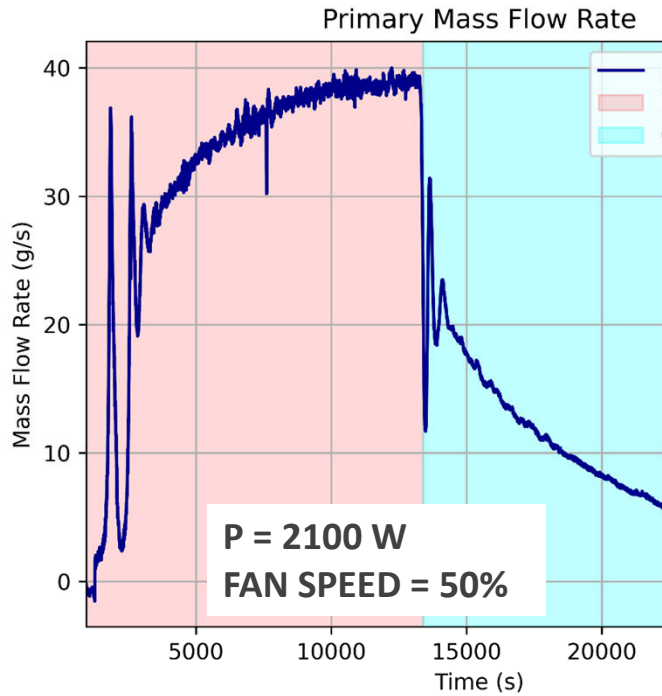


- ▶ DH heating configuration (GV1 + GO1 + GV2)
- ▶ DYNASTY cooler
- ▶ Input power: 2100 W
- ▶ Working fluid: GLYCOL
- ▶ Insulation: Yes

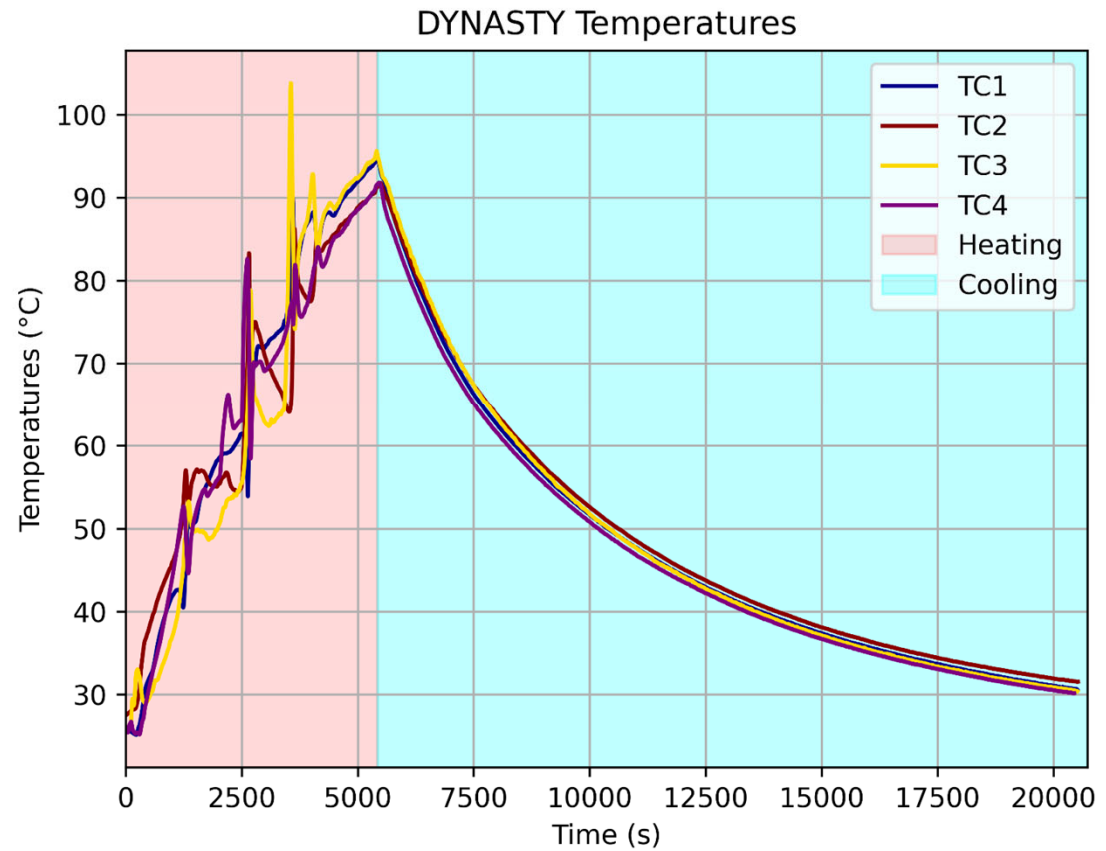
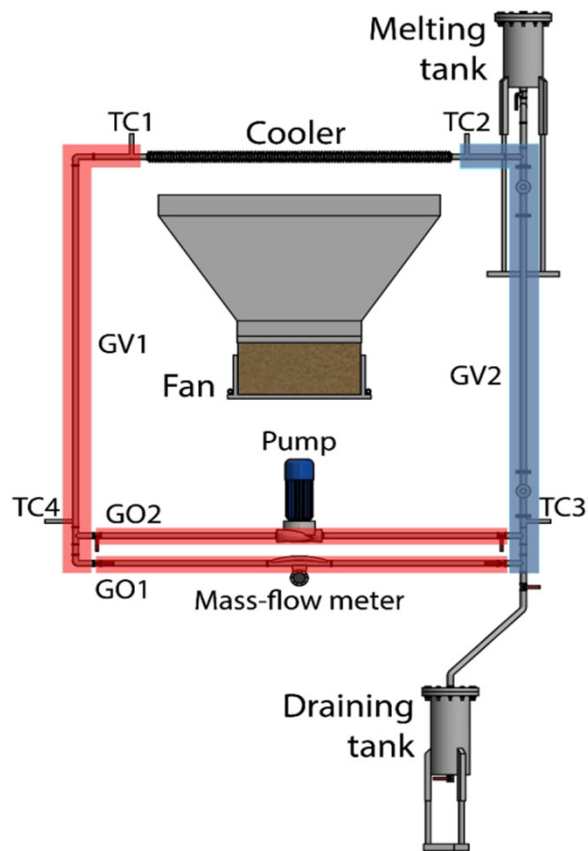
# SINGLE LOOP - TRANSIENT INSTABILITY



# SINGLE LOOP - TRANSIENT INSTABILITY

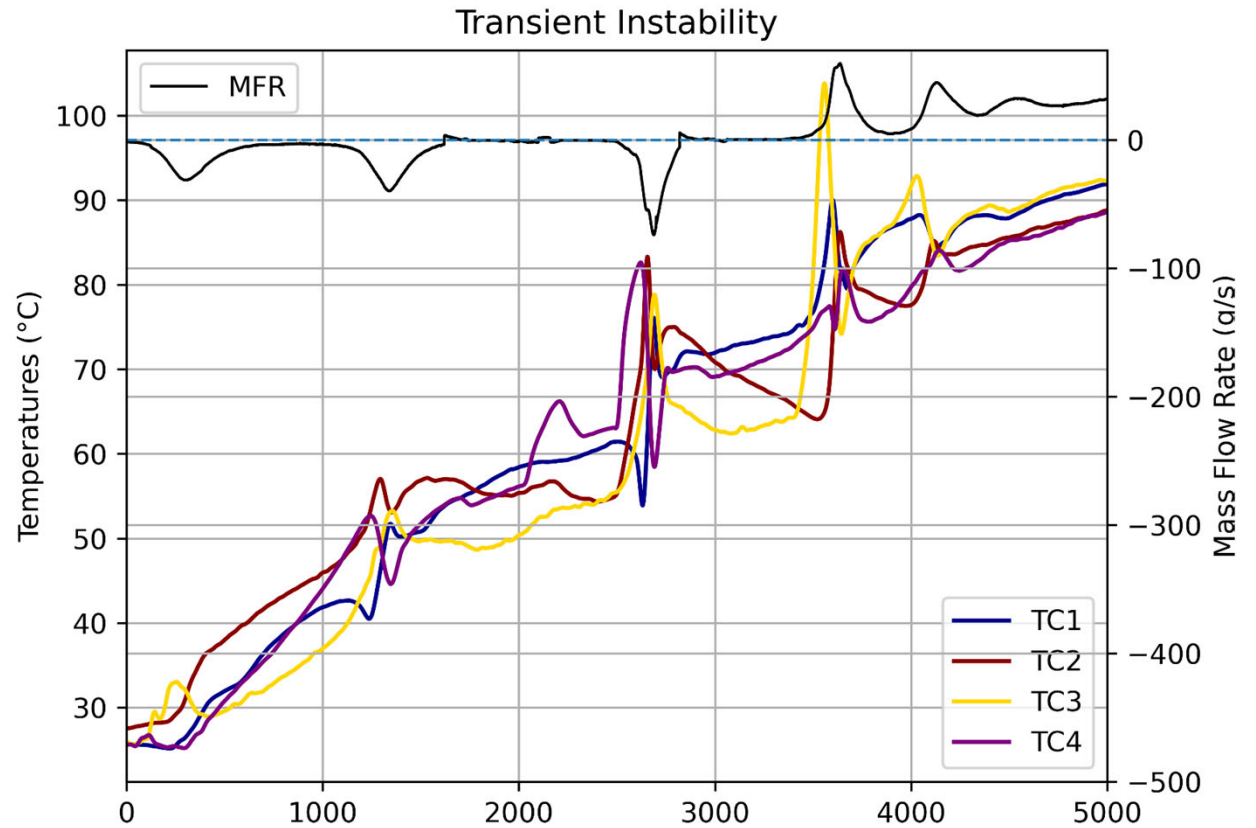
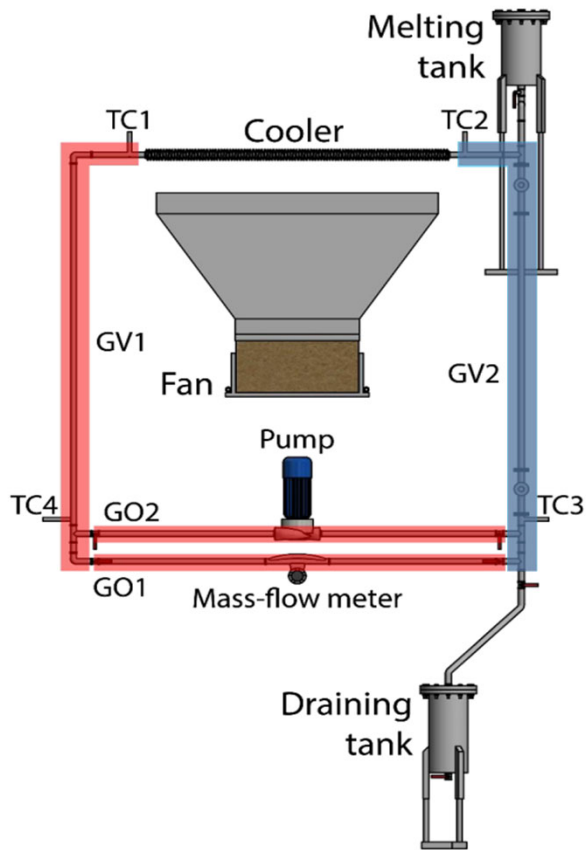


# SINGLE LOOP - TRANSIENT INSTABILITY

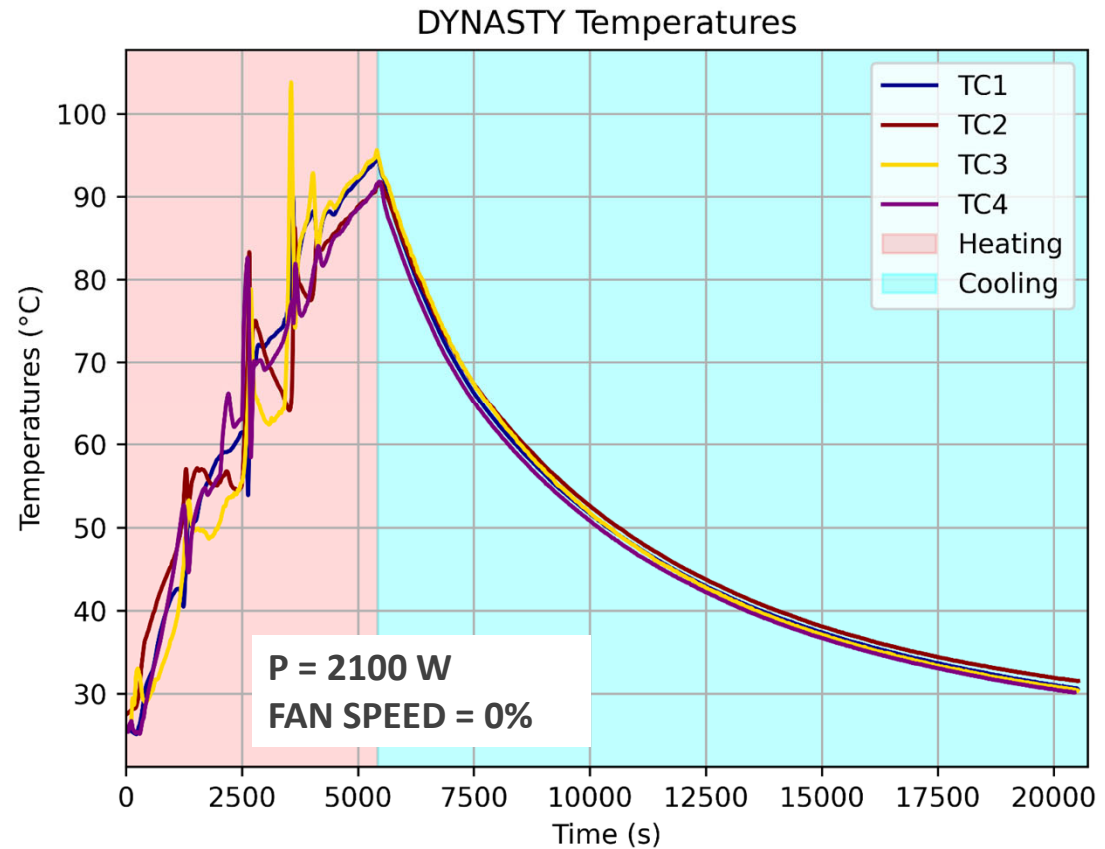
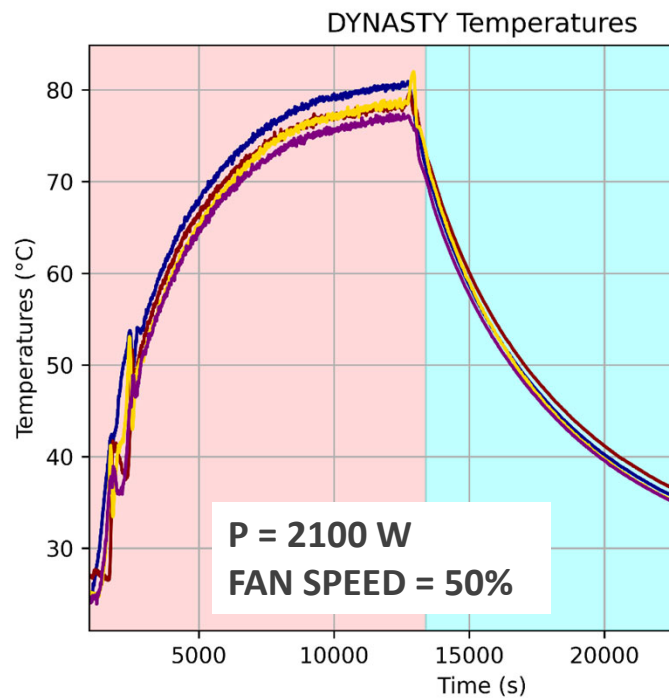




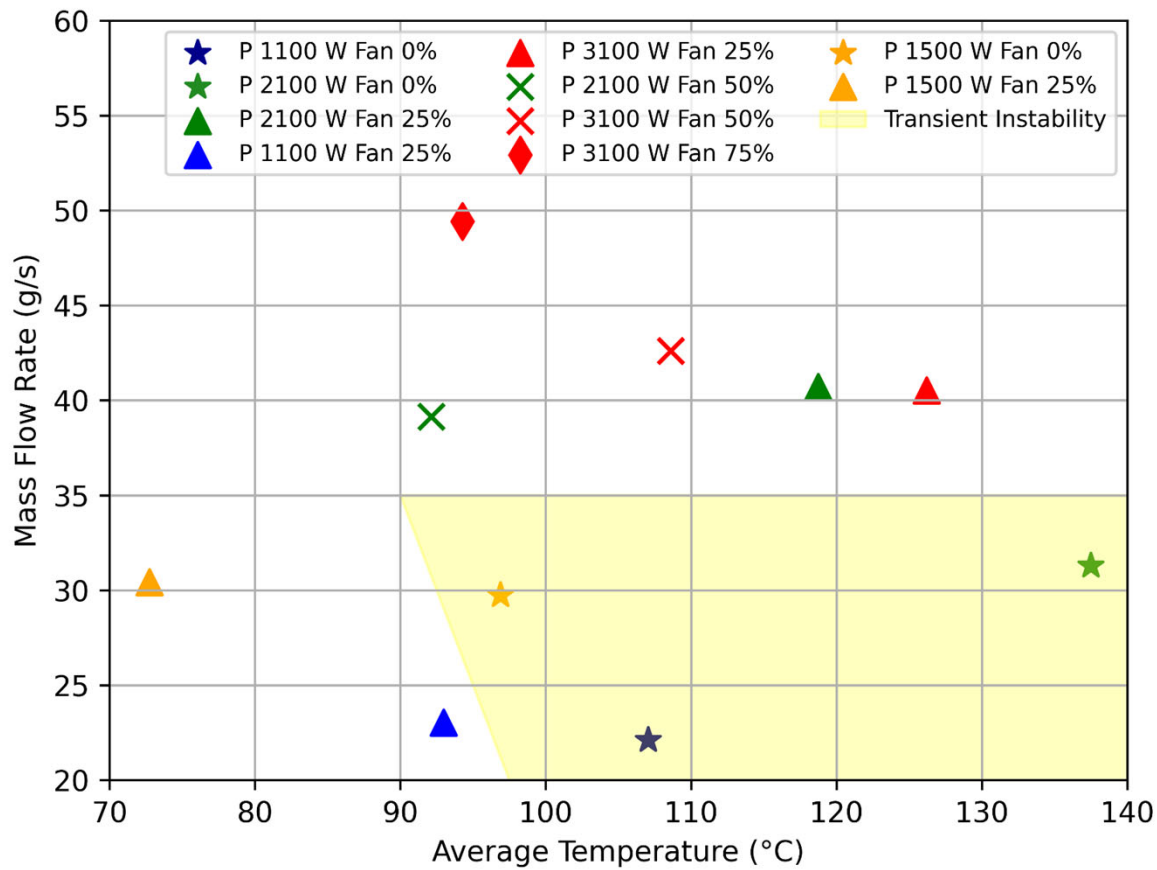
# SINGLE LOOP - TRANSIENT INSTABILITY



# SINGLE LOOP - TRANSIENT INSTABILITY

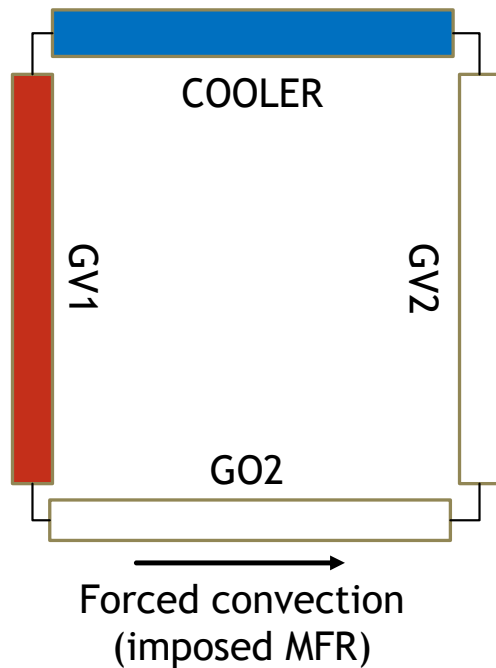


# SINGLE LOOP - CASES SUMMARY



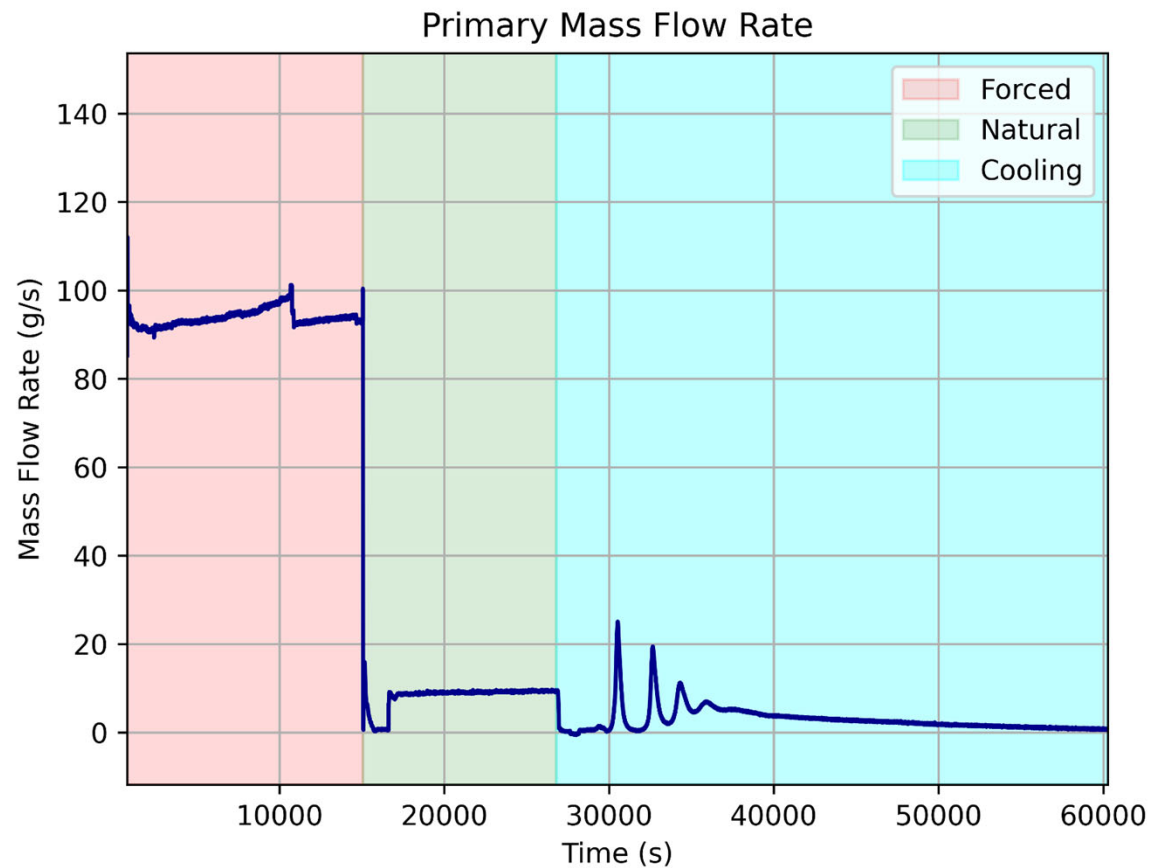
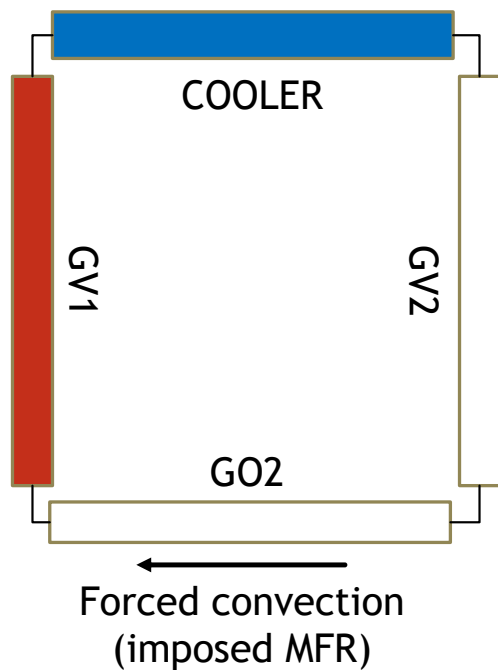
Power	Fan	Unstable
1.1 kW	0%	Yes
1.1 kW	25%	No
1.5 kW	0%	Yes
1.5 kW	25%	No
2.1 kW	0%	Yes
2.1 kW	25%	No
2.1 kW	50%	No
3.1 kW	25%	No
3.1 kW	50%	No
3.1 kW	75%	No

# SINGLE LOOP - REGIME TRANSITION

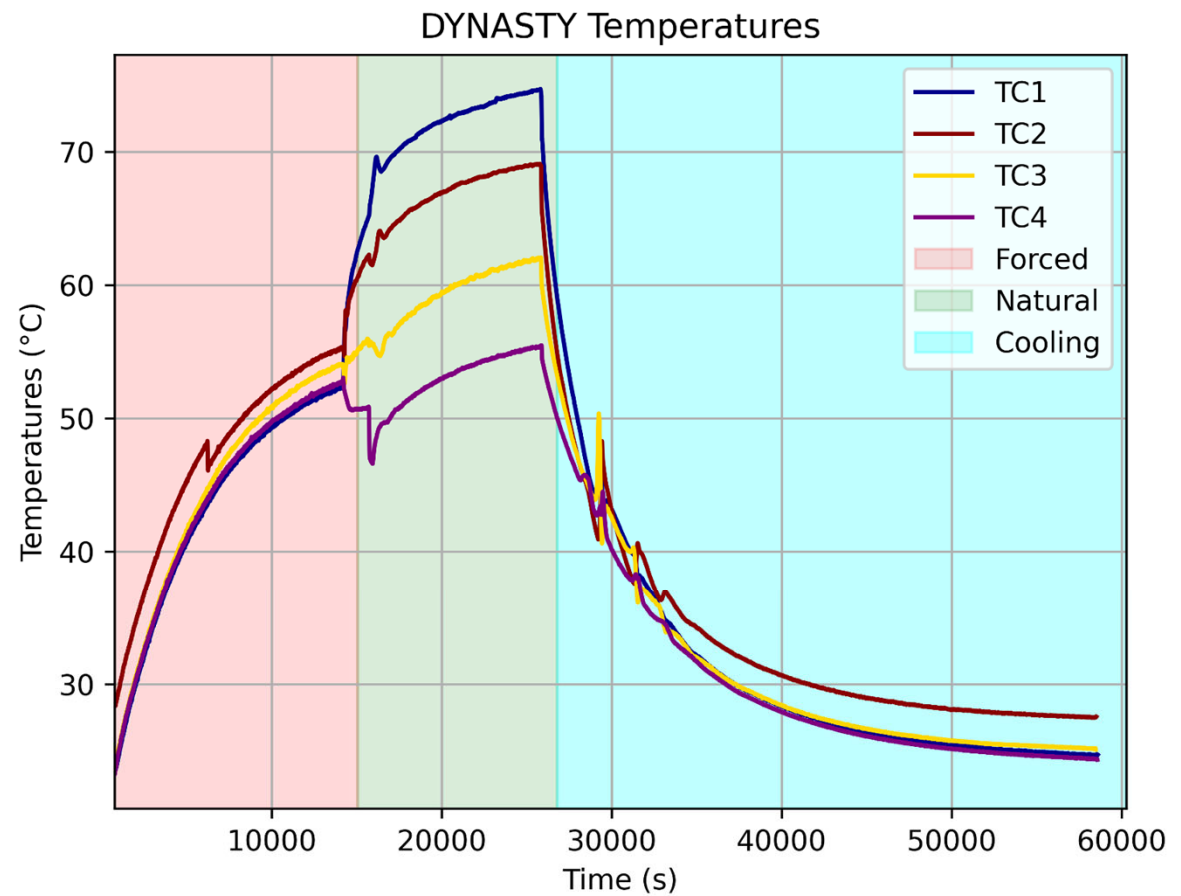
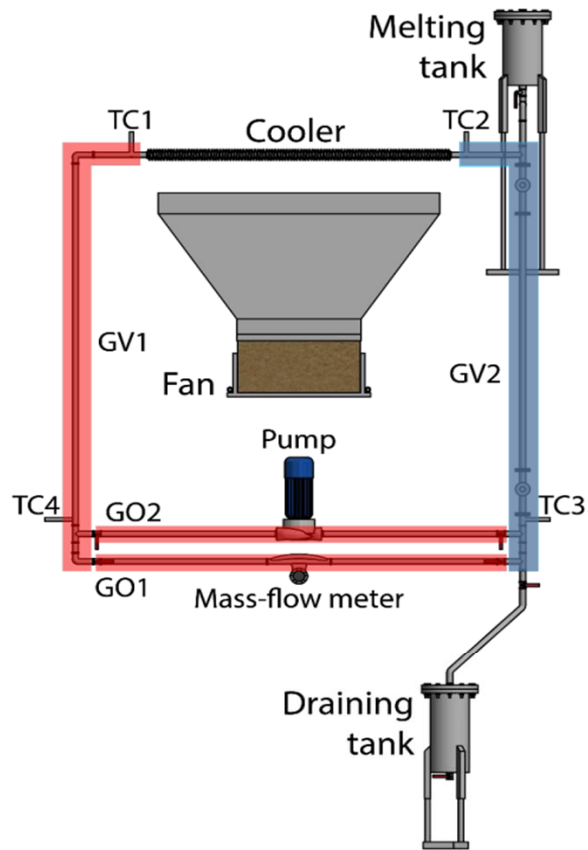


- ▶ VHHC heating configuration (GV1)
- ▶ DYNASTY cooler
- ▶ Input power: 2100 W
- ▶ Working fluid: WATER
- ▶ Insulation: Yes
- ▶ Pump speed: 18 m<sup>3</sup>/s
- ▶ Imposed MFR: 93 g/s

# SINGLE LOOP - REGIME TRANSITION



# SINGLE LOOP - TRANSIENT INSTABILITY



# SAM SAFER

THANK YOU FOR YOUR  
ATTENTION

POLITECNICO DI MILANO

Introini C., Benzoni G., Lorenzi S., Cammi, A.

[carolina.Introini@polimi.it](mailto:carolina.Introini@polimi.it), [gabriele.benzoni@polimi.it](mailto:gabriele.benzoni@polimi.it),  
[stefano.Lorenzi@polimi.it](mailto:stefano.Lorenzi@polimi.it), [antonio.cammi@polimi.it](mailto:antonio.cammi@polimi.it)